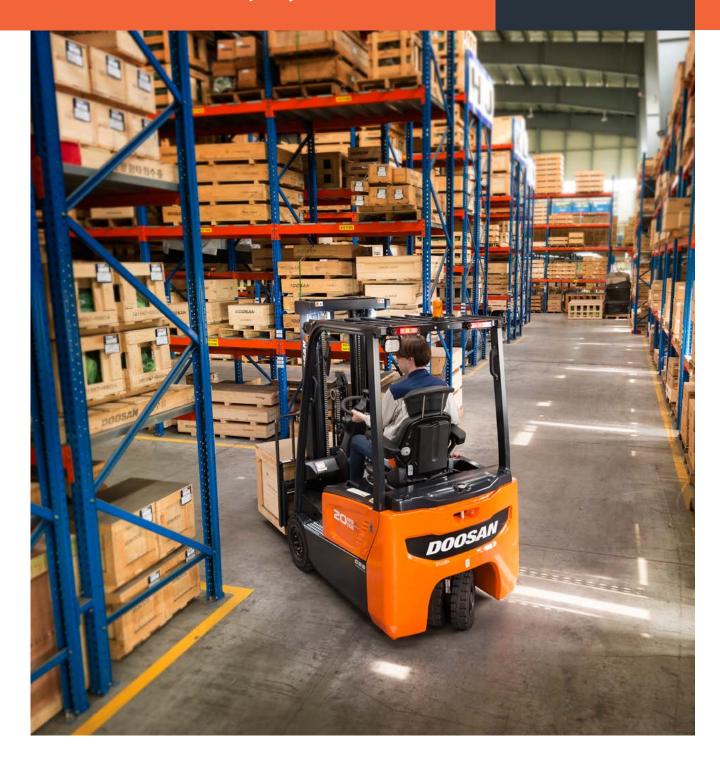


B15T-7 / B18T-7 / B18TL-7 / B20T-7 / B20TL-7 B16X-7 / B18X-7 / B20X-7

7 SERIES FORKLIFTS

Electric 1.5 to 2.0 ton capacity 3&4 Wheel



Leading the way

The new world class 7 Series trucks from Doosan

The new 7 Series of 3 and 4 wheel electric counterbalance forklift trucks, continue to follow the core Doosan tradition of delivering simple, powerful performance, whilst most of all, delivering the best possible value for our customers.

02

03

The specially designed ergonomic operator compartment keeps the operator in complete control at all times, improving productivity and reducing stress and fatigue. The new model offers improved visibility and the latest design in ergonomic hydraulic controls. Thanks to an improved durable design and an additional stability system, Doosan's new 7 Series electric trucks exceed the highest demands for safe operation.

66

Higher lifting and travel speed helps me to complete my job efficiently **99**

PRODUCTIVITY

- Efficient performance
- Tight turning radius
- Optimized steering angle
- Excellent visibility





66 With the reassuring features of Doosan truck, operation is safe

and comfortable **99**

SAFETY AND ERGONOMICS - Auto parking brake - Unlimited ramp hold - Operator Sensing System(OSS) - Guardian Stability System(GSS)







66 The Doosan service support network has never let me down **99**

SERVICEABILITY - Doosan service network coverage - Quick service response - Easy to fix design

Extended maintenance intervals and advanced technology components reduce the overall cost of maintenance. The latest in AC control systems provide an unbeatable combination of power, performance and reliability. Each parameter is fully adjustable to perfectly match every your individual requirement, providing maximum control and accuracy for every function.



Features overview

Power, excellent performance, driving comfort, durability, and outstanding fuel efficiency will certainly satisfy you.

PRODUCTIVITY GAINS

The shortest turning radius Optimized steering angle High visibility design Battery changing system Energy solution- Autofill Reliable operation ODB - Oil cooled disc brakes IP 43 motor

BETTER SERVICEABILITY

Worldwide service network Doosan genuine parts Easy to access controller room Easy view Diagnostics tool



ENHANCED SAFETY & ERGONOMICS

Unlimited ramp hold Automatic speed control Large panoramic mirror LED lights Blue spot light Rear grab handle with horn Emergency switch Guardian stability system (GSS)

ADDITIONAL FEATURES

Low battery alarm Brake oil level indicator Turtle mode Finger tip controls Adjustable column Adjustable seat Mast Lowering Inter-Lock & Tilt Lock (ISO3691) The hydraulic locking Operator sensing system (OSS)

PERFORMANCE

TRMANCE

DOOSAN



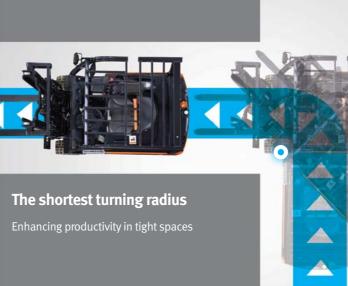
20

GSs



Productivity gains

DOOSA Ub







Battery changing system

The precise designed overhead guard profile with angled roof bars provide a clear view upwards whilst ensuring ultimate strength for safety.

Excellent visibility

This allows the battery to slide out of the side of the battery compartment for easier and faster battery exchange.

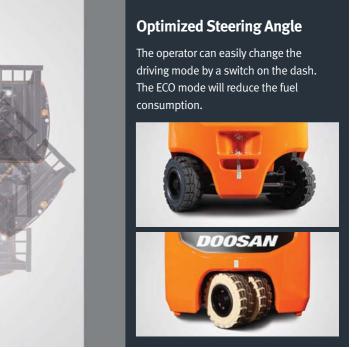
ODB (Oil cooled Disk Brake)

There are 3 to 5 double slided discs per wheel. Discs are submerged in oil, keeping them cool and limiting wear. The Doosan ODB system is completely enclosed and sealed from outside contaminants protecting the inner workings of the brake system from dirt, water, shrink wrap and broken pallets



08

09





Reliable Operation

Curtis AC controllers provide an unbeatable combination of power, performance and functionality. They are very reliable and well proven.



IP43 dust and water protection **Drive and Pump**

The new sealed controllers are rated to IP65 and the motors are rated to IP43 proven.







Unlimited ramp hold (Auto parking brake)

The electro-magnetic auto parking brake (EPB) prevents the forklift from rolling back if the truck is stopped on a slope. Operators can dismount the truck easily without braking.



Automatic Speed Control

The angle sensing information controls the travel speed when turning sharply. It automatically reduces the travel speed to the optimal speed when cornering, reducing the risk of accidents or damage.



LED lights

Brighter and last longer than traditional sealed beams or halogen lights



Safety light

Safety lights provide a visual warning by projecting a blue light on the floor to warn oncoming forklifts or pedestrians, helping prevent accidents in the workplace.



Emergency switch

The operator can push the emergency switch with one hand on the steering wheel quickly.



GSS (Guardian Stability System)

1. Decrease of travel speed (up to 50%) when the mast is raised above the primary stage 2. Forward tilt is reduced by 2 degrees when the mast is raised above the primary stage 3. Alarm sounds when the mast is raised above the primary stage with the mast tilted more than 2 degrees





Large panoramic mirror

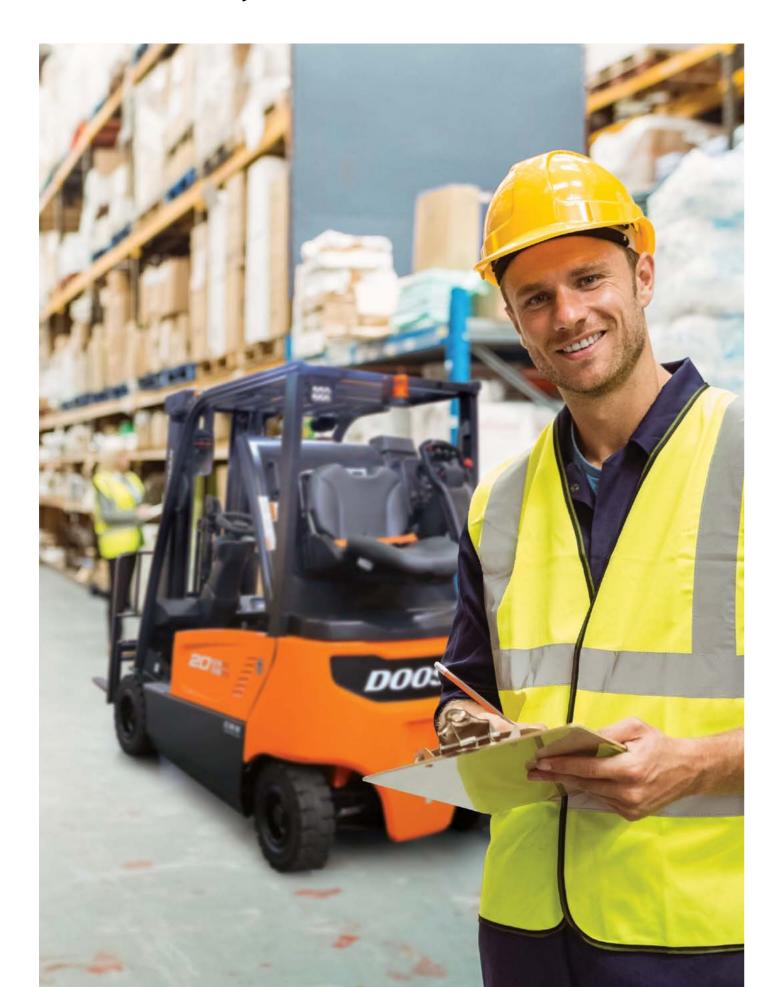
Provides the operator a clear view of the rear working area, improving working safely & efficiently.



Rear grab handle with horn

Enhances safety, comfort and convenience when traveling in reverse.

Better serviceability



13

12

Worldwide service network









Easy to access controller room

No need to open the hood to access the controller to change settings or connecting the diagnostics tool

Easy view

notebook only (without a special tool)

Doosan provides high-quality support, relying on its extensive dealer network. No matter where you are located, highly-skilled

To examine the forklift and set the program with



Diagnostics tool

Thanks to the kvaser connector, the performance settings can quickly and easily be fine-tuned. The Easy Viewer software has been developed by Curtis, exclusively for Doosan for maximum control over your truck settings.

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Additional features





Low battery alarm

Lifting will be disabled when the battery is discharged to 20% during operation. This function protects the battery from damage and prevents sudden loss of power due to a dead battery.



Brake oil level indicator

When the level in the brake oil reservoir is lower than minimum level, the low brake oil level indicator in the instrumental panel will flash to instruct the operator to add brake oil.



Finger tip controls

Fast, precise and infinitely controllable fingertip control makes the 7 series effortless and efficient.



Adjustable column

The operator can adjust the position of the column for convenience and comfort.





Turtle mode

By pushing the slow travel speed button when the truck operates in a warehouse, the truck travel speed will slow down to a predefined travel speed setting, without impacting the lifting speed. This mode ensures safely maneuvering in delicate operating situations.



Adjustable seat

The full suspension comfort seat is fully adjustable to accommodate every individual preference.



0SS (Operator Sensing System)

Whenever the operator leaves the seat, the truck travel and mast lifting functions will stop. This systems avoids any unintended forklift movements when the operator is not seated.







The best proposal for warehouse application

Doosan can provide you with the best proposal for your warehouse operation, from reach trucks to stackers, forklifts to pallet trucks and much more. Please contact Doosan to discuss your needs.

A Transport

Transporting is the process of moving product from one point to another. Distance travelled manoeuvrability requirements and the need for multi-tasking play a critical role in determining product selection.

Bulk Storage

Bulk storage areas allow for storage of large quantities of a similar product. Lift trucks used are typically no wider than the product being stored.

C Order picking

Order picking is the process of fulfilling customer orders. The product size, weight and storage method will determine the appropriate lift truck.

Shelving

Full space utilisation of your warehouse also means effective use of steel and wire shelving. Small parts and similar sized materials can be stored efficiently.

Dock Work

Any application that requires loading and unloading products from a delivery vehicle and staging them for further handling is considered dock work. The particular recommended dock truck will depend on your specific demands and the characteristics of your shipping and receiving areas.

F Rack Storage

Storage rack considerations determine effective vertical storage and product selectivity. The type of lift truck chosen for load handling will require specific aisle width and rack layout parameters.



G Narrow-Aisle

Narrow aisles offer several benefits by providing better storage utilisation. Less space is required for lift trucks to operate, while productivity and organisational efficiencies also improve. Back-to-back racking allows product to be stored two deep.

H Outdoor

Outdoor work can include tasks that require loading and unloading trucks and trailers, transporting loads and storing goods in racks and bulk locations. The surfaces may be improved but typically include rough terrain, gravel, pot holes, hills, and other obstacles. 20

Main Specifications

MAJOR SPECIFICATION		B15T-7	B18T-7	B18TL	B20T-7	B20TL-7	B16X-7	B18X-7	B20X-7
Classification				3 Wheel Electric				4 Wheel Electric	
Capacity	kg	1500	1750	1750	2000	2000	1600	1800	2000
Load centre	mm		,			500			·
Wheel base	mm	1323	1423	1554	1446	1554	1495	1495	1495
Turning radius	mm	1515	1615	1756	1648	1756	1886	1886	1886
Load moment centre	mm	376	376	376	381	381	376	376	381
Travel speed	km/h	17/17	17/17	17/17	17/17	17/17	17/17	17/17	17/17
Lift speed	m/s	0.4/0.6	0.4/0.6	0.4/0.6	0.4/0.6	0.4/0.6	0.4/0.6	0.4/0.6	0.4/0.6
Lowering speed	m/s	0.5/0.45	0.5/0.45	0.5/0.45	0.5/0.45	0.5/0.45	0.5/0.45	0.5/0.45	0.5/0.45
Max. Gradeability(at 1.6km/h, Loaded)	%	26	25	25	24	24	26	25	24
Max. Drawbar pull(Loaded)	Kgf	1300	1300	1300	1300	1300	1300	1300	1300
Right angle stacking aisle width : 1000 x 1200	mm	3216	3316	3457	3354	3462	3446	3466	3471
Right angle stacking aisle width : 800 x 1200	mm	3341	3441	3582	3479	3587	3665	3665	3670
S/A Steering angle	deg.	90	90	90	90	90	86	86	86

Standard Features and Optional Extras

SAFETY & STABILITY, GUARDIAN STABILITY SYSTEM (GSS)

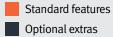
OSS (Operator sensing system)			
Neutral position for start			
Unlimited ramp hold			
Low battery warning alarm			
Brake oil & seat belt indicator			
(ISO 3691) Mast lowering inter-lock & tilt lock			
Emergency stop switch			
Rear grab bar with horn switch			
Auto tilt leveling			
Guardian stability system : option			
 Decrease of travel speed (up to 50%) when the mast is raised above the primary stage Forward tilt is reduced by 2 degrees when the mast is raised above the primary stage Alarm sounds when the mast is raised above the primary stage with the mast tilted more than 2 degrees 			



Entry grip entry bar & large entry step with anti-slip pattern
Large & angled floor plate (leg room) with rubber cushion
Rounded design battery hood cover
Easy to read instrument panel
Adjustable tilt steering column & easy grip (280 size) steering wheel
Hydraulic control lever with direction switch
Large cup holder, usb port & 12v electric jack, clip board
New finger-tip control
Power grip knob
Premium seats : Grammer msg65 series
Panoramic mirror
LED Lights
Special height overhead guards
Mono pedals
Modular cabins

PRODUCTIVITY

Full ac system chassis	
Rounded design counterweight	
IP65 Rated curtis controller	
IP43 Rated PAL enclosed type motors	
86° (BX)/ 90° (BT) Steer axle clamp angle	
Electro-magnetic automatic parking brake (EPB)	
Hydraulic cushioned valve in secondary cylinder (FFL & FFT)	
Accessory for DIN type battery installation	
Battery lift in and out system	
Cooling options : Fans & Fin type controller	
Application packages : Cold & Freezer, Beverage, Fishery	



DURABILITY & SERVICEABILITY

Robust frame structure & strong structure overhead guard		
Easy to access controller & motors room		
Wide open battery hood cover		
Tool-less side cover with air ventilation		
Oil-cooled disc brakes (ODB)		
Durable heat-resisting(38"SQ)cables		

About Doosan

Values that drive our future growth

Trust in people is the foundation on which Doosan has built its century of success

Doosan has always put 'People' first for the past 100 years, based on our management philosophies.- 'Business is not meant to make profits, but to help people grow.' (Late Too Pyung Park, First Chairman), and continues to spur corporate development with global competitiveness originated from human resources.

Doosan the oldest, but fastest growing company

Doosan has recorded the longest business history since its inauguration in 1896, but has grown at its most rapid pace for the past 10 years.

Doosan-the global Infrastruc (ISB) company

Doosan has created in excess of 90% of its sales within the ISB sector through vigorous reorganisation of its business portfolio since 1998. In the past, 70% of our business was concentrated on consumer goods, but we have successfully transformed our business DNA to the infrastructure support business that constructs and reinforces social infrastructure.





Doosan Infracore - Construction equipm

Committed To Innovation

We remain committed to the advancement of new technologies and development of talented individuals, positioning us to respond effectively to the rapid changes taking place in the 21st century. Our mission is to strengthen our global position and become the industry leader well into the future.





Doosan Bobcat - Skid loader (with Doosan engine

Our Promise

Doosan will be the partner you can count on, always putting our commitment to you first.



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Doosan-the global Infrastructure Support Business

Doosan, surging as a global company

Doosan has become the global ISB leader based on its world class products and services. In addition, as a true global company, Doosan's overseas employees encompass 50% of its human resources, and overseas sales take more than over 60% of the total sales.

Committed To Our Customers

We are committed to our customers, providing superior products and excellent services to go with them into the future.





Doosan Way

The Doosan Way is our unique way of doing business; the philosophy and culture that will guide us to become the "Proud Global Doosan."



Parts Depot Center









2018 March

Authorized Dealer

DOOSAI

Doosan Corporation Industrial Vehicle Web site:www.doosan-iv.com

EPB ODB